



EDM – EC Grades Application & Surface Finishes Range

VDI	45	43	41	39	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14		
Ra (μm)	18	14	11.1	9	6.3	5.6	5	4.5	4	3.5	3.2	2.8	2.5	2.2	2	1.8	1.6	1.4	1.26	1.12	1.01	0.81	0.72	0.63	0.6	0.56	0.5		
Ra max (μm)	113	88	70	57	40	35	32	29	25	22	20	18	16	14	13	12	10	9	8	7	7	6	5	4	4	4	3		
EC-4																													
EC-12																													
EC-14																													
EC-15																													
HK-20																													
EC-16																													
HK-6																													
EC-17																													

